

**1. Identification**

<b>Product identifier</b>	<b>PENNCOAT™ 310 (All Colors)</b>
<b>Other means of identification</b>	None.
<b>Recommended use</b>	Not available.
<b>Recommended restrictions</b>	None known.

**Manufacturer/Importer/Supplier/Distributor information**

<b>Company Name</b>	Armor Limited, Inc.
<b>Address</b>	2410 US-15 South, Sumter, SC 29150

<b>After hours telephone number</b>	1-877-982-7667
<b>Normal work hours telephone number</b>	1-877-982-7667
<b>Website</b>	www.armor-inc.com
<b>E-mail</b>	customerservice@armor-inc.com
<b>Emergency 24-hour telephone number</b>	CHEMTREC North America: +1-800-424-9300, International: +1-703-527-3887
<b>Information on operation hours</b>	8:00 a.m. to 5:00 p.m.

**2. Hazard(s) identification**

<b>Physical hazards</b>	Flammable liquids	Category 3
<b>Health hazards</b>	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2
	Sensitization, respiratory	Category 1
	Sensitization, skin	Category 1
	Reproductive toxicity	Category 2
	Specific target organ toxicity, repeated exposure	Category 1
<b>Environmental hazards</b>	Not classified.	
<b>OSHA defined hazards</b>	Not classified.	

**Label elements**


**Signal word** Danger

**Hazard statement** May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Suspected of damaging fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure. Flammable liquid and vapor. Causes skin irritation. Causes serious eye irritation.

**Precautionary statement**
**Prevention**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection. Keep away from heat/sparks/open flames and hot surfaces. No smoking. In case of inadequate ventilation wear respiratory protection. Contaminated work clothing must not be allowed out of the workplace.

<b>Response</b>	Specific treatment see Section 4 of this SDS. IF ON SKIN: Wash with plenty of soap and water. IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. If skin irritation or rash occurs: Get medical advice/attention. If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician. Take off contaminated clothing and wash it before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower. IF exposed or concerned: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. In case of fire: Use appropriate media for extinction.
<b>Storage</b>	Store in a well-ventilated place. Keep cool. Keep container tightly closed. Keep locked-up.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	None.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
STYRENE		100-42-5	20 - 40
QUARTZ		14808-60-7	1 - 10
Other components below reportable levels			58.02

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash off with soap and water. For minor skin contact, avoid spreading material on unaffected skin. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
<b>Ingestion</b>	If swallowed, do NOT induce vomiting. Give a glass of water. Never give liquid to an unconscious person. If ingestion of a large amount does occur, call a poison control center immediately. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
<b>Most important symptoms/effects, acute and delayed</b>	Skin irritation. Irritation of nose and throat. Skin irritation. Eye irritation. Exposure may cause temporary irritation, redness, or discomfort. May cause an allergic skin reaction. May cause respiratory irritation. Difficulty in breathing.
<b>Indication of immediate medical attention and special treatment needed</b>	In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Carbon dioxide (CO <sub>2</sub> ). Foam. Dry chemical.
<b>Unsuitable extinguishing media</b>	Do not use a solid water stream as it may scatter and spread fire.
<b>Specific hazards arising from the chemical</b>	Fire may produce irritating, corrosive and/or toxic gases.
<b>Special protective equipment and precautions for firefighters</b>	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Structural firefighters protective clothing will only provide limited protection.
<b>Fire fighting equipment/instructions</b>	In case of fire and/or explosion do not breathe fumes. Fight fire from maximum distance or use unmanned hose holders or monitor nozzles. Move containers from fire area if you can do so without risk. In the event of fire, cool tanks with water spray. Cool containers exposed to flames with water until well after the fire is out. For massive fire in cargo area, use unmanned hose holder or monitor nozzles, if possible. If not, withdraw and let fire burn out.

## Specific methods

In the event of fire and/or explosion do not breathe fumes. Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Use standard firefighting procedures and consider the hazards of other involved materials. Move container from fire area if it can be done without risk. Use water spray to cool unopened containers.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

Eliminate all sources of ignition. Keep unnecessary personnel away. Ensure adequate ventilation. Do not breathe mist or vapor. Keep people away from and upwind of spill/leak. Do not touch or walk through spilled material. Keep out of low areas. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. For personal protection, see section 8 of the SDS.

### Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area).

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

### Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

All equipment used when handling the product must be grounded. Avoid contact with eyes, skin, and clothing. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid prolonged exposure. Wear personal protective equipment. Use only with adequate ventilation. Wash thoroughly after handling. Keep away from sources of ignition - No smoking.

### Conditions for safe storage, including any incompatibilities

Store in cool place. The pressure in sealed containers can increase under the influence of heat. Keep away from heat and sources of ignition. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a well-ventilated place. Keep container tightly closed. Use care in handling/storage.

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
QUARTZ (CAS 14808-60-7)	PEL	0.05 mg/m <sup>3</sup>	Respirable dust.

#### US. OSHA Table Z-2 (29 CFR 1910.1000)

Components	Type	Value
STYRENE (CAS 100-42-5)	Ceiling	200 ppm
	TWA	100 ppm

#### US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
QUARTZ (CAS 14808-60-7)	TWA	0.1 mg/m <sup>3</sup>	Respirable.
		2.4 mppcf	Respirable.

#### US. ACGIH Threshold Limit Values

Components	Type	Value	Form
QUARTZ (CAS 14808-60-7)	TWA	0.025 mg/m <sup>3</sup>	Respirable fraction.
STYRENE (CAS 100-42-5)	STEL	20 ppm	
	TWA	10 ppm	

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
QUARTZ (CAS 14808-60-7)	TWA	0.05 mg/m <sup>3</sup>	Respirable dust.
STYRENE (CAS 100-42-5)	STEL	425 mg/m <sup>3</sup>	
		100 ppm	

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value	Form
	TWA	215 mg/m <sup>3</sup> 50 ppm	

**Biological limit values****ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
STYRENE (CAS 100-42-5)	40 µg/l	Styrene	Urine	*
	400 mg/g	Mandelic acid plus phenylglyoxylic acid	Creatinine in urine	*

\* - For sampling details, please see the source document.

**Exposure guidelines****US - California OELs: Skin designation**

STYRENE (CAS 100-42-5) Can be absorbed through the skin.

**US - Minnesota Haz Subs: Skin designation applies**

STYRENE (CAS 100-42-5) Skin designation applies.

**Appropriate engineering controls**

Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded.

**Individual protection measures, such as personal protective equipment****Eye/face protection**

Goggles/face shield are recommended.

**Skin protection****Hand protection**

Chemical resistant gloves are recommended. If contact with forearms is likely wear gauntlet style gloves.

**Other**

Wear appropriate chemical resistant clothing.

**Respiratory protection**

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**9. Physical and chemical properties****Appearance**

Viscous liquid

**Physical state**

Liquid.

**Form**

Viscous. Liquid.

**Color**

Grey.

**Odor**

Styrene

**Odor threshold**

Not available.

**pH**

Not available.

**Melting point/freezing point**

Not available.

**Initial boiling point and boiling range**

294 °F (145.56 °C)

**Flash point**

89.6 - 95.0 °F (32.0 - 35.0 °C)

**Evaporation rate**

Not available.

**Flammability (solid, gas)**

Not available.

**Upper/lower flammability or explosive limits**

**Explosive limit - lower (%)** 1.1

**Explosive limit - upper (%)** 6.1

**Vapor pressure**

7 hPa

**Vapor density**

3.6

<b>Relative density</b>	1.07 - 1.08
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Insoluble
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	914 °F (490 °C) estimated
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>VOC</b>	30 - 40 %

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions. However, this material can undergo hazardous polymerization.
<b>Possibility of hazardous reactions</b>	Hazardous polymerization can occur. Heat will speed polymerization.
<b>Conditions to avoid</b>	Contact with acids. Avoid contact with oxidizing agents. Heat, flames and sparks.
<b>Incompatible materials</b>	Acids. Aluminum chlorides.. Halogens.. Metal salts.. Peroxides. Strong bases. Strong oxidizing agents.
<b>Hazardous decomposition products</b>	Carbon oxides.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Prolonged inhalation may be harmful. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
<b>Skin contact</b>	Causes skin irritation.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Skin irritation. Irritation of eyes. Shortness of breath. Exposure may cause temporary irritation, redness, or discomfort. May cause an allergic skin reaction.

### Information on toxicological effects

#### Acute toxicity

Product	Species	Test Results
PENNCOAT™ 310 (All Colors)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	102000 mg/kg
<b>Inhalation</b>		
LC50	Rat	58 mg/l, 4 Hours
<b>Oral</b>		
LD50	Rabbit	244900 mg/kg

#### Components

Components	Species	Test Results
STYRENE (CAS 100-42-5)		
<b>Acute</b>		
<b>Oral</b>		
LD50	Rat	1 g/kg

**Skin corrosion/irritation** Causes skin irritation.

**Serious eye damage/eye irritation** Causes serious eye irritation.

#### Respiratory or skin sensitization

**Respiratory sensitization** May cause allergy or asthma symptoms or breathing difficulties if inhaled.

<b>Skin sensitization</b>	May cause allergic skin disorders in sensitive individuals.
<b>Germ cell mutagenicity</b>	Not available.
<b>Carcinogenicity</b>	This product contains crystalline silica. Silica is a known carcinogen; however in this encapsulated form the normal routes of exposure are unavailable.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

QUARTZ (CAS 14808-60-7)	1 Carcinogenic to humans.
STYRENE (CAS 100-42-5)	2A Probably carcinogenic to humans.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

QUARTZ (CAS 14808-60-7)	Cancer
-------------------------	--------

**US. National Toxicology Program (NTP) Report on Carcinogens**

QUARTZ (CAS 14808-60-7)	Known To Be Human Carcinogen.
STYRENE (CAS 100-42-5)	Reasonably Anticipated to be a Human Carcinogen.

<b>Reproductive toxicity</b>	Suspected of damaging fertility or the unborn child.
<b>Specific target organ toxicity - single exposure</b>	Not available.
<b>Specific target organ toxicity - repeated exposure</b>	Causes damage to the following organs through prolonged or repeated exposure: Central nervous system. Respiratory system.
<b>Aspiration hazard</b>	Not available.
<b>Chronic effects</b>	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

**12. Ecological information**

**Ecotoxicity** Harmful to aquatic life.

Product	Species	Test Results
PENNCOAT™ 310 (All Colors)		
<b>Aquatic</b>		
<i>Acute</i>		
Crustacea	EC50 Daphnia	3333.2222, 48 hours estimated
Fish	LC50 Fish	12.7532, 96 hours estimated
<b>Components</b>		
STYRENE (CAS 100-42-5)		
<b>Aquatic</b>		
Crustacea	EC50 Water flea (Daphnia)	42, 24 hours
<i>Acute</i>		
Fish	LC50 Sheepshead minnow (Cyprinodon variegatus)	>= 5.1 - <= 16 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

**Persistence and degradability** Not available.

**Bioaccumulative potential** Not available.

<b>Partition coefficient n-octanol / water (log Kow)</b>	
STYRENE	2.95

**Mobility in soil** Not available.

**Other adverse effects** Not available.

**13. Disposal considerations**

<b>Disposal instructions</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	D001: Waste Flammable material with a flash point <140 F
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Avoid discharge into water courses or onto the ground.
<b>Contaminated packaging</b>	Since emptied containers retain product residue, follow label warnings even after container is emptied.

**14. Transport information**

<b>DOT</b>	
<b>UN number</b>	UN1866

<b>UN proper shipping name</b>	Resin solution
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	3
<b>Packing group</b>	III
<b>Special precautions for user</b>	Not available.
<b>Special provisions</b>	B1, B52, IB3, T2, TP1
<b>Packaging exceptions</b>	150
<b>Packaging non bulk</b>	173
<b>Packaging bulk</b>	242

#### IATA

<b>UN number</b>	UN1866
<b>UN proper shipping name</b>	Resin solution
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	No.
<b>ERG Code</b>	3L
<b>Special precautions for user</b>	Not available.
<b>Other information</b>	
<b>Passenger and cargo aircraft</b>	Allowed with restrictions.
<b>Cargo aircraft only</b>	Allowed with restrictions.

#### IMDG

<b>UN number</b>	UN1866
<b>UN proper shipping name</b>	RESIN SOLUTION
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	No
<b>EmS</b>	F-E, S-E
<b>Special precautions for user</b>	Not available.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not available.

#### DOT





## 15. Regulatory information

### US federal regulations

All components are on the U.S. EPA TSCA Inventory List.  
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### Toxic Substances Control Act (TSCA)

##### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

#### CERCLA Hazardous Substance List (40 CFR 302.4)

STYRENE (CAS 100-42-5) Listed.

#### SARA 304 Emergency release notification

Not regulated.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

QUARTZ (CAS 14808-60-7) Cancer  
lung effects  
immune system effects  
kidney effects

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### SARA 302 Extremely hazardous substance

Not listed.

#### SARA 311/312 Hazardous chemical

Yes

##### Classified hazard categories

Flammable (gases, aerosols, liquids, or solids)  
Skin corrosion or irritation  
Serious eye damage or eye irritation  
Respiratory or skin sensitization  
Reproductive toxicity  
Specific target organ toxicity (single or repeated exposure)

#### SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
STYRENE	100-42-5	20 - 40

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

STYRENE (CAS 100-42-5)

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

#### Safe Drinking Water Act (SDWA)

Not regulated.

#### FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

STYRENE (CAS 100-42-5) Other Flavoring Substances with OSHA PEL's

### US state regulations

WARNING: This product contains a chemical known to the State of California to cause cancer.

#### US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

QUARTZ (CAS 14808-60-7)  
STYRENE (CAS 100-42-5)



## California Proposition 65

### California Proposition 65 - CRT: Listed date/Carcinogenic substance

QUARTZ (CAS 14808-60-7)

Listed: October 1, 1988

STYRENE (CAS 100-42-5)

Listed: April 22, 2016

### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

**Issue date** 09-28-2023

**Version #** 01

**Further information** HMIS® is a registered trade and service mark of the NPCA.

**NFPA ratings**  
Health: 2  
Flammability: 3  
Instability: 0

**References**  
HSDB  
IARC Monographs. Overall Evaluation of Carcinogenicity

**Disclaimer**  
The information in the sheet was written based on the best knowledge and experience currently available. The information given is based on data available for the material, the components of the material, and similar materials.

**Revision information**  
This document has undergone significant changes and should be reviewed in its entirety.